

# MANUAL FOR CONVERSION TO NATURAL GAS

Please follow the steps below to replace the orifices (or injectors/jets) and air inlets:



**STEP 1:**  
Put the Flame on a flat and solid surface.



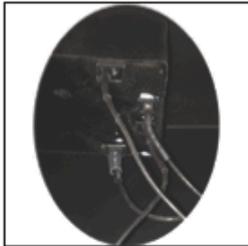
**STEP 2:**  
Unscrew the nut from the manifold (wrench 15).



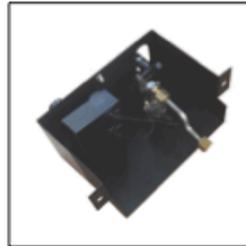
**STEP 3:**  
Unscrew the control panel (wrench 8).



**STEP 4:**  
Carefully remove the control panel.



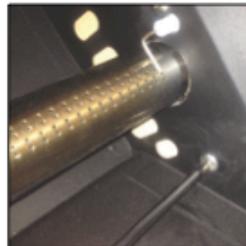
**STEP 5:**  
Disconnect the ignition plugs.



**STEP 6:**  
Put the control panel aside.



**STEP 7:**  
Turn around the barbecue frame.



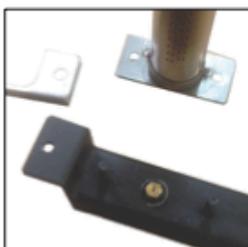
**STEP 8:**  
Unscrew the two Phillips screws to loosen the burner tubes.



**STEP 9:**  
Slide the burner assembly out of the barbecue frame.



**STEP 10:**  
Unscrew the M5 bolts to loosen the burner tube from the manifold tube.



**STEP 11:**  
Take away the burner tube and the air inlet.



**STEP 12:**  
Loosen the orifices (wrench 7) and replace them with the orifices for Natural Gas and air inlets.

Reverse the procedure (follow all steps above) to reassemble the Flame gas burner